

MemoRail Modbus

Modbus Command Specification

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Content

- Content..... 2
- 1 General Information..... 6
 - 1.1 LED Signals 6
 - 1.2 Installation..... 6
 - 1.3 Modbus RTU Protocol Usage..... 8
 - 1.4 MemoRail Sensor Handling Scenarios..... 11
 - First connection of MemoRail to Modbus.....11
 - Accessing 2nd Sensor Channel.....11
 - PH/ORP - Calibration via data entry11
 - PH - Product calibration11
 - PH - Zero point calibration13
 - PH – Slope and zero point calibration.....13
 - PH ISFET - asymmetry potential calibration14
 - ORP redox buffer calibration.....14
 - OXY – Product calibration (Memosens).....14
 - OXY – Zero point calibration (Memosens).....15
 - OXY – Slope calibration (Memosens).....15
 - OXY – Zero point calibration (LDO SE 740)15
 - OXY – Slope calibration (LDO SE 740)16
 - OXY – Product calibration (LDO SE 740)16
 - COND - Calibration via data entry17
 - COND – Product calibration.....17
 - COND – Installation factor correction17
 - CONDI - Calibration via data entry17
 - CONDI – Product calibration.....17
 - CONDI – Zero point correction19
 - CONDI – Installation factor correction19
 - 1.5 Common Tables 20
 - Measurement value status codes20
 - Calibration status codes (LDO SE 740)21
 - Persistency.....21
- 2 Commands 22
 - 2.1 MemoRail Information..... 22
 - Device firmware22
 - Device manufacturer22
 - Device name22
 - Device order code22
 - Device serial number22
 - Device time22
 - 2.2 MemoRail Networking..... 22
 - Modbus Baudrate (persistent).....23
 - Modbus Baudrate (volatile)23
 - MODBUS transmission byte order23
 - Device Capabilities.....23
 - Network access status information24
 - MAC address of device24
 - Assigned IP address of gateway.....24
 - Assigned subnet mask of gateway24
 - Assigned gateway address24
 - Ethernet/IP: Network configuration mode24
 - Ethernet/IP: Custom IP address of gateway24
 - Ethernet/IP: Custom subnet mask of gateway.....25
 - Ethernet/IP: Custom gateway address25
 - Network gateway LED status.....25
 - 2.3 Sensor Information 25
 - Sensor manufacturer.....26
 - Sensor order code.....26

	Sensor serial number	26
	Sensor name	26
	Sensor software version.....	26
	Sensor hardware version	26
	Sensor channel information	26
	Sensor measured value type	27
2.4	Initial Values	27
	Sensor detection mode	27
	Sensor family	27
	PH - Default pH buffer 1	27
	PH - Default pH buffer 2.....	28
	ORP - Default ORP buffer.....	28
	OXY - Default measurement medium	28
	OXY - Default cal-medium of product calibration.....	28
	OXY - Default cal-meastype of product calibration.....	28
	OXY - Default process pressure	28
	OXY - Default relative humidity.....	28
	OXY - Default salinity.....	29
	CONDI - Default installation factor.....	29
2.5	PH - Measurement Values.....	29
	pH value (without status).....	29
	pH value	29
	pH voltage (without status)	29
	pH voltage	29
	Temperature (without status)	30
	Temperature.....	30
	Resistance (glass) (without status)	30
	Resistance (glass).....	30
	ORP voltage (without status)	30
	ORP voltage	30
	ORP-Resistance (without status).....	30
	ORP-Resistance	31
	Leakage current	31
2.6	PH - Calibration	31
	PH - Latest calibration.....	31
	ORP - Latest calibration	31
	Sensor action status.....	32
	Run sensor action	32
	Data calibration: ISFET asymmetry potential.....	32
	Data calibration: zero point	32
	Data calibration: slope.....	32
	Data calibration: Isotherm intersection.....	32
	Calibration: pH buffer 1	33
	pH buffer1: Sensor voltage (Cal)	33
	pH buffer1: Temperature (Cal).....	33
	Calibration: pH buffer 2	33
	pH buffer2: Sensor voltage (Cal)	33
	pH buffer2: Temperature (Cal).....	33
	Product calibration: sample value	33
	Product calibration: lab value	33
	Data calibration: ORP offset	33
	ORP - Redox buffer.....	34
2.7	PH - Sensor wear	34
	Sensor wear	34
2.8	OXY - Measurement Values.....	34
	Input: Measurement medium	34
	Input: Reference temperature	35
	Input: Process pressure	35
	Input: Relative humidity.....	35
	Input: Salinity.....	35
	Temperature (without status)	35
	Temperature.....	35
	Current (raw)	35

	Current (without status).....	35
	Current	36
	Leakage current	36
	Partial pressure (without status)	36
	Partial pressure	36
	Saturation index O ₂ (without status)	36
	Saturation index O ₂	36
	Saturation index air (without status).....	36
	Saturation index air	37
	Concentration liquid (without status).....	37
	Concentration liquid	37
	Concentration air [Vol%] (without status).....	37
	Concentration air [Vol%]	37
2.9	OXY - Calibration.....	37
	Latest calibration - Memosens	38
	Latest calibration - LDO SE 740	38
	Calibration statistics CP1 - LDO SE 740.....	38
	Calibration statistics CP2 - LDO SE 740.....	38
	Calibration statistics CP6 - LDO SE 740.....	39
	Sensor action status.....	39
	Run sensor action	39
	Data calibration: zero point (Memosens)	39
	Data calibration: slope (Memosens)	40
	Process pressure (Calibration)	40
	Relative humidity (Calibration)	40
	Measurement medium (Calibration).....	40
	Product calibration: measurement type	40
	Product calibration: sample value	40
	Product calibration: lab value	40
2.10	OXY - Sensor wear.....	40
	Sensor wear	41
2.11	COND - Measurement Values.....	41
	Temperature (without status)	41
	Temperature.....	41
	Conductance (without status)	41
	Conductance	41
	Conductivity (without status)	42
	Conductivity.....	42
	Specific Resistance (without status)	42
	Specific Resistance.....	42
2.12	COND - Calibration.....	42
	Latest calibration	42
	Installation factor	42
	Read sensor action	43
	Submit sensor action.....	43
	Data calibration: cell constant	43
	Data calibration: installation factor	43
	Product calibration: sample value	43
	Product calibration: lab value	43
2.13	COND - Sensor wear.....	43
	Sensor wear	44
2.14	CONDI - Measurement Values.....	44
	Input: Installation factor	44
	Temperature (without status)	44
	Temperature.....	44
	Conductance (without status)	44
	Conductance	45
	Conductivity (without status)	45
	Conductivity.....	45
	Specific Resistance (without status)	45
	Specific Resistance.....	45
2.15	CONDI - Calibration.....	45
	Latest zero calibration.....	46

	Latest cell factor calibration	46
	Installation factor	46
	Sensor action status.....	46
	Run sensor action	46
	Data calibration: cell constant	46
	Data calibration: installation factor	46
	Product calibration: sample value	47
	Product calibration: lab value	47
2.16	CONDI - Sensor wear	47
	Sensor wear	47

1 General Information

This document is valid for MemoRail Modbus from Version 1.1.0.

1.1 LED Signals

LED green, red		
green	steady light	Power o.k.
red	steady light	Device error, repair required
	flashing	Sensor failure or communication fault
	Blinking	Sensor parameter error

1.2 Installation

MemoRail is delivered with a Modbus baud rate of 19200. To change the baud rate, connect to MemoRail and use register command 212 to set the appropriate value. The other link parameters can be changed by DIP switches.

Setting the Modbus parameters

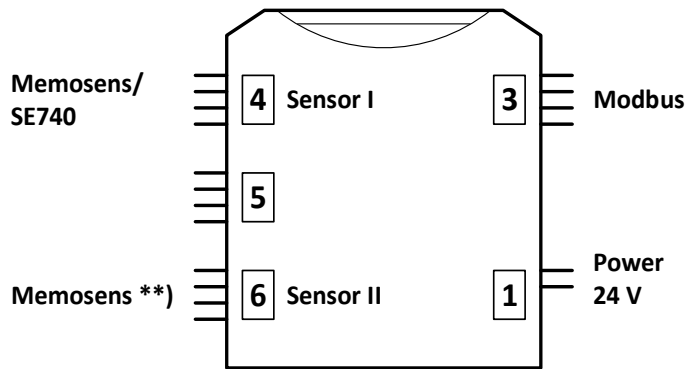
DIP Switch 1...5: setting the address
 DIP Switch 6 + 7: setting the link parameters
 DIP Switch 8: sensor on/off

DIP Switches								Setting
1	2	3	4	5	6	7	8	
Off	Off	Off	Off	Off				Not allowed
On	Off	Off	Off	Off				Bus address 1
Off	On	Off	Off	Off				Bus address 2
								Bus addresses 3 to 30 in binary coding
On	On	On	On	On				Bus address 31
					Off	Off		1 start bit / 8 data bits / parity even / 1 stop bit
					On	Off		1 start bit / 8 data bits / parity odd / 1 stop bit
					Off	On		1 start bit / 8 data bits / no parity / 2 stop bit
					On	On		1 start bit / 8 data bits / no parity / 1 stop bit
							Off	Sensor II *)
							On	Sensor II

bold = default

*) Suppress fault indication, if there is no sensor connected to channel II

Sensor wiring



Sensor I: Memosens
cable CA/MS-xxxNAA

Terminal**)	Color	Signal
4.1	BN	3 V
4.2	GN	RS485 A
4.3	YE	RS485 B
4.4	WH	GND
5.1	-	-
5.2	-	-
5.3	Clear	Shield
5.4	-	-

Sensor I: SE 740
cable CA/M12-xxxN485

Terminal	Color	Signal
4.1	-	-
4.2	GY	RS485 A
4.3	PK	RS485 B
4.4	BN	GND
5.1	WH	12 V
5.2	-	-
5.3	Clear	Shield
5.4	-	-

**) 2-channel version only:

Sensor II: Memosens
cable CA/MS-xxxNAA

Terminal	Color	Signal
6.1	BN	3V
6.2	GN	RS485A
6.3	YE	RE485B
6.4	WH	GND
5.1	-	-
5.2	-	-
5.3	-	-
5.4	Clear	Shield

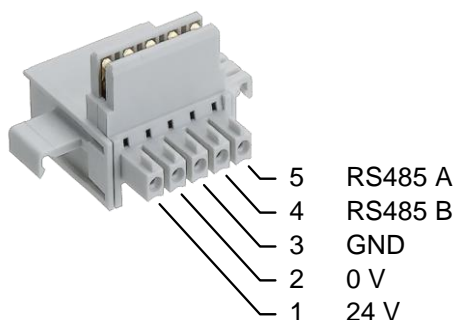
Modbus

Terminal	Signal
3.1	Shield
3.2	RS485 A
3.3	RS485 B
3.4	GND

Power

Terminal	Signal
1.1	Power + (24 V)
1.2	Power - (0 V)
1.3	-

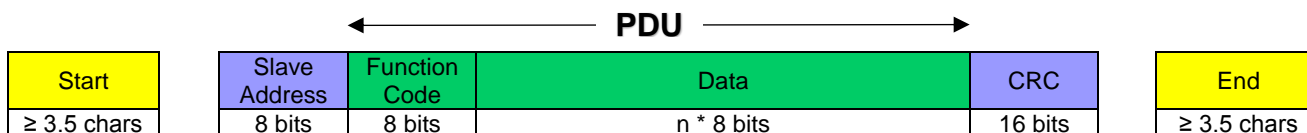
TBUS connector



1.3 Modbus RTU Protocol Usage

Message framing

The MODBUS application protocol defines a simple **Protocol Data Unit (PDU)** independent of the underlying communication layers. On MODBUS serial line the client that initiates the MODBUS transaction will add the slave address field and the error-checking field (Cyclic Redundancy Check). In RTU (Remote Terminal Unit, binary) mode, message frames are separated by a silent interval of at least 3.5 character times.



MODBUS distinguishes 2 object types: bit-addressable and word-addressable (register) data items.

Function Codes

The function code indicates to the server what kind of action to perform. MemoRail uses only 2 MODBUS function codes:

- # 3: Read Holding Registers
- # 16: Write Multiple Registers

Slave Addressing

Individual MODBUS slave devices are assigned addresses in the range of 1 – 247 where MemoRail uses only addresses from 1-31. A master addresses a slave by placing the slave address in the address field of the message. When the slave returns its response, it places its own address in the response address field to let the master know which slave is responding. The Address 0 is reserved as the broadcast address. Note that MemoRail does not recognize broadcasts.

Register Addressing

In this manual the register counting starts per definition at address 1. Usually, the MODBUS master software translates the addressing. Thus, the register address of 2088 will be translated by MODBUS master software to 2087 which is sent to the sensor (MODBUS slave). This must be observed during programming.

MemoRail devices can be equipped with one or two sensor channels. This document describes the register set for the 1st sensor channel. To address the 2nd channel add an offset of 10 000 to the individual register of 1st channel.

Data Encoding

MODBUS doesn't define exactly how the data is transmitted when data type uses more than one register (e.g. float → 4 bytes → 2 registers). When MemoRail transmits data, the following order is used: **low register first - high byte first**.

Example of reading "2923517522" UInt32 value from registers 3300 – 3301.

```

0x 01           Slave address (decimal "1")
0x 03           Function code ("Read Holding Registers")
0x 0CE3        Starting register address (decimal "3299")
0x 0002        Number of registers (=Quantity, decimal "2")
0x 04           Byte count (decimal "4")
0x AE41 5652   Response value (unsigned integer "2 923 517 522")
0x nnnn        CRC
    
```

Request send to MemoRail	
	Hex
Slave address	01
Function code	03
Starting address Hi	0C
Starting address Lo	E3
Quantity Hi	00
Quantity Lo	02

Response received from MemoRail	
	Hex
Slave address	01
Function code	03
Byte count	04
Register 3300 Hi	56
Register 3300 Lo	52
Register 3301 Hi	AE
Register 3301 Lo	41

0x 01 03 0C E3 00 02 nn nn

0x 01 03 04 56 52 AE 41 nn nn

Example of reading -30.52 float value from registers 3310 – 3311.

```

0x 01           Slave address (decimal "1")
0x 03           Function code ("Read Holding Registers")
0x 0CED        Starting register address (decimal "3309")
0x 0002        Number of registers (=Quantity, decimal "2")
0x 04           Byte count (decimal "4")
0x C1F4 28F6   Response value (float "-30.52")
0x nnnn        CRC
    
```

Request send to MemoRail	
	Hex
Slave address	01
Function code	03
Starting address Hi	0C
Starting address Lo	ED
Quantity Hi	00
Quantity Lo	02

Response received from MemoRail	
	Hex
Slave address	01
Function code	03
Byte count	04
Register 3310 Hi	28
Register 3310 Lo	F6
Register 3311 Hi	C1
Register 3311 Lo	F4

0x 01 03 0C ED 00 02 nn nn

0x 01 03 04 28 F6 C1 F4 nn nn

Example of reading “abcd” ASCII string from registers 3320 – 3322.

```

0x 01           Slave address (decimal “1”)
0x 03           Function code (“Read Holding Registers”)
0x 0CF7        Starting register address (decimal “3319”)
0x 0003        Number of registers (=Quantity, decimal “3”)
0x 06          Byte count (decimal “6”)
0x 61 62 63 64 20 20  Response value (6-byte ASCII character filled with blanks “abcd “)
0x nnnn        CRC
    
```

Request send to MemoRail	
	Hex
Slave address	01
Function code	03
Starting address Hi	0C
Starting address Lo	F7
Quantity Hi	00
Quantity Lo	02

Response received from MemoRail	
	Hex
Slave address	01
Function code	03
Byte count	06
Register 3320 Hi	62
Register 3320 Lo	61
Register 3321 Hi	64
Register 3321 Lo	63
Register 3322 Hi	20
Register 3322 Lo	20

0x 01 03 0C F7 00 02 nn nn

0x 01 03 06 62 61 64 63 20 20 nn nn

Data types used by MemoRail

Data Type	Quantity (registers)	Bytes	Description
Float	2	4	floating point according to IEEE 754 (Single Precision)
HEX	variable	variable	hexadecimal representation
UInt8	½	1	unsigned 8-bit integer
UInt16	1	2	unsigned 16-bit integer
UInt32	2	4	unsigned 32-bit integer
ASCII	variable	variable	Numeric representation of characters is defined in 8-Bit ASCII-Code-Table (ANSI X3.4-1986). Important: ASCII-strings must be padded to the specified length

Modbus Exception Codes used by MemoRail

Code	Description	Details
0x01	Illegal Function	Function code received in the query is not recognized or allowed by slave
0x02	Illegal Data Address	Data address of some or all the required entities are not allowed or do not exist in slave
0x03	Illegal Data Value	Value is not accepted by slave
0x04	Slave Device Failure	Unrecoverable error occurred while slave was attempting to perform requested action
0x05	Acknowledge	Slave has accepted request and is processing it, but a long duration of time is required. This response is returned to prevent a timeout error from occurring in the master. Master can next issue a Poll Program Complete message to determine whether processing is completed

0x06	Slave Device Busy	Slave is engaged in processing a long-duration command. Master should retry later
0x07	Negative Acknowledge	Slave cannot perform the programming functions. Master should request diagnostic or error information from slave
0x08	Memory Parity Error	Slave detected a parity error in memory. Master can retry the request, but service may be required on the slave device

1.4 MemoRail Sensor Handling Scenarios

Important:

Many registers are dependent on the connected sensor type and not readable/writeable if they do not apply for the according sensor type. Unavailable register commands return with Modbus exception code 4.

First connection of MemoRail to Modbus

MemoRail is delivered with Modbus baud rate of 19200. To change the baud rate connect to MemoRail and use register command 212 to set the appropriate value. Other link parameter can be changed by DIP switches.

Accessing 2nd Sensor Channel

This document describes all commands for 1st sensor channel. To read from or write to 2nd sensor channel an address offset of **10 000** has to be added to the StartRegister. For instance to read pH-Value:

- from sensor 1: register= 2066, Quantity=3
- from sensor 2: register=12066, Quantity=3

PH/ORP - Calibration via data entry

1. adjust MemoRail device time
1200 - set time

2. write calibration data to register address
 - standard pH sensor (glass)
 - 2512 - zero point [pH]
 - 2516 - slope [mv/pH]

 - ISFET pH sensor
 - 2508 - asymmetry potential [mV]
 - 2516 - slope [mv/pH]

 - ORP sensor
 - 2524 - ORP offset [mV]

3. commit data to sensor by running sensor action
800 - set action code=2000 (standard pH and ISFET), 2010 (ORP)

4. monitor action progress by reading status from same register
800 - action status

PH - Product calibration

1. adjust MemoRail device time
1200 - set time

2. take a sample and store the latest measurement value in MemoRail
 - 800 - set action code=2001 to store the according measurement value
 - 2552 - stored value

3. process the lab value

- 2556 - write the lab value to MemoRail
 - 800 - set action code=2002 to execute the calibration
4. monitor action progress by reading status from same register
- 800 - action status

PH - Zero point calibration

1. adjust MemoRail device time
1200 - set time
2. write buffer value
2528 - pH buffer value [pH]
(initial value after reset)
3. execute calibration
800 - set action code=2003 to run calibration
4. to read the stored measured values
2532 - measured pH voltage [mV]
2536 - measured temperature [°C]
5. monitor action progress by reading status from same register
800 - action status

PH – Slope and zero point calibration

1. adjust MemoRail device time
1200 - set time
2. write 1st buffer value to device
2528 - pH buffer value [pH]
(initial value after reset)
3. execute 1st calibration step
800 - set action code=2004 to run calibration
4. to read the stored measured values
2532 - 1st buffer measured pH voltage [mV]
2536 - 1st buffer measured temperature [°C]
5. write 2nd buffer value to device
2540 - pH buffer value [pH]
(initial value after reset)
6. execute calibration
800 - set action code=2005 to run calibration
7. to read the stored measured values
2544 - 2nd buffer measured pH voltage [mV]
2548 - 2nd buffer measured temperature [°C]
8. monitor action progress by reading status from same register
800 - action status

PH ISFET - asymmetry potential calibration

This calibration method can be used for new sensors before first operation and should be followed-up by a product or 1/2 –point calibration. Important: 7.0 pH-buffer has to be used for an asymmetry potential calibration.

1. adjust MemoRail device time
1200 - set time
2. write buffer value
2528 - pH buffer value [pH]
(initial value after reset)
3. execute calibration
800 - set action code=2006 to run calibration
4. to read the stored measured values
2532 - measured pH voltage [mV]
2526 - measured temperature [°C]
5. monitor action progress by reading status from same register
800 - action status

ORP redox buffer calibration

1. adjust MemoRail device time
1200 - set time
2. write buffer value
2560 - redox buffer value [mV]
(initial value after reset)
3. execute calibration
800 - set action code=2014 to run calibration
4. monitor action progress by reading status from same register
800 - action status

OXY – Product calibration (Memosens)

1. adjust MemoRail device time
1200 - set time
2. sensor is measuring during calibration, for value calculation the following input has to be written to MemoRail
3204 - process pressure [mbar]
3208 - relative humidity [%]
3212 - salinity [g/kg]
3240 - medium (0 = liquid, 1 = air)
3244 - measurement type
liquid: 0 = saturation [%Air], 1 = concentration [mg/l]
air: 0 = saturation [Air], 1 = concentration [ppm]
3. take a sample and store the latest measurement value in MemoRail
800 - set action code=3001 to store the according measurement value
3536 - to read the stored value
4. process the lab value
3540 - write the lab value to MemoRail
800 - set action code=3002 to execute the calibration
5. monitor action progress by reading status from same register
800 - action status

OXY – Zero point calibration (Memosens)

1. adjust MemoRail device time
1200 - set time
2. execute calibration (Note: calibration will be done for 0% saturation)
800 - set action code=3004 to run calibration
3. monitor action progress by reading status from same register
800 - action status

OXY – Slope calibration (Memosens)

1. adjust MemoRail device time
1200 - set time
2. calibration will be done for 100% saturation. sensor is measuring during calibration, for value calculation the following input has to be written to MemoRail
3204 - process pressure [mbar]
3208 - relative humidity [%]
3212 - salinity [g/kg]
3240 - medium (0 = liquid, 1 = air)
3244 - measurement type
liquid: 0 = saturation [%Air], 1 = concentration [mg/l]
air: 0 = saturation [Air], 1 = concentration [ppm]
3. execute calibration
800 - set action code=3005 to run calibration
4. monitor action progress by reading status from same register
800 - action status

OXY – Zero point calibration (LDO SE 740)

1. adjust MemoRail device time
1200 - set time
2. calibration will be done for 0% saturation. sensor is measuring during calibration, for value calculation the following input has to be written to MemoRail
3200 - reference temperature [°C]
3204 - process pressure [mbar]
3208 - relative humidity [%]
3212 - salinity [g/kg]
3240 - medium (0 = liquid, 1 = air)
3244 - measurement type
liquid: 0 = saturation [%Air], 1 = concentration [mg/l]
air: 0 = saturation [Air], 1 = concentration [ppm]
3. execute calibration
800 - set action code=3014 to run calibration
4. monitor action progress by reading status from same register
800 - action status

OXY – Slope calibration (LDO SE 740)

1. adjust MemoRail device time
1200 - set time
2. calibration will be done for 100% saturation. sensor is measuring during calibration, for value calculation the following input has to be written to MemoRail
 - 3200 - reference temperature [°C]
 - 3204 - process pressure [mbar]
 - 3208 - relative humidity [%]
 - 3212 - salinity [g/kg]
 - 3240 - medium (0 = liquid, 1 = air)
 - 3244 - measurement type
 - liquid: 0 = saturation [%Air], 1 = concentration [mg/l]
 - air: 0 = saturation [Air], 1 = concentration [ppm]
3. execute calibration
800 - set action code=3015 to run calibration
4. monitor action progress by reading status from same register
800 - action status

OXY – Product calibration (LDO SE 740)

1. adjust MemoRail device time
1200 - set time
2. sensor is measuring during calibration, for value calculation the following input has to be written to MemoRail
 - 3200 - reference temperature [°C]
 - 3204 - process pressure [mbar]
 - 3208 - relative humidity [%]
 - 3212 - salinity [g/kg]
 - 3240 - medium (0 = liquid, 1 = air)
 - 3244 - measurement type
 - liquid: 0 = saturation [%Air], 1 = concentration [mg/l]
 - air: 0 = saturation [Air], 1 = concentration [ppm]
3. take a sample and store the latest measurement value in MemoRail
 - 800 - set action code=3011 to store the according measurement value
 - 3536 - to read the stored value
4. process the lab value
 - 3540 - write the lab value to MemoRail
 - 800 - set action code=3012 to execute the calibration
5. monitor action progress by reading status from same register
800 - action status

COND - Calibration via data entry

1. adjust MemoRail device time
1200 - set time
2. write calibration data to register address
4508 - new cell constant [1/cm]
3. commit data to sensor by running sensor action
800 - set action code=4000 to store the new cell constant
4. monitor action progress by reading status from same register
800 - action status

COND – Product calibration

1. adjust MemoRail device time
1200 - set time
2. take a sample and store the latest measurement value in MemoRail
800 - set action code=4001 to store the according measurement value
4520 - to read the stored value [μS/cm]
3. process the lab value
4524 - write the lab value to MemoRail
800 - set action code=4002 to execute the calibration
4. monitor action progress by reading status from same register
800 - action status

COND – Installation factor correction

1. adjust MemoRail device time
1200 - set time
2. write calibration data to register address
4528 - new installation factor []
3. commit data to sensor by running sensor action
800 - set action code=4006 to store the new installation factor
4. monitor action progress by reading status from same register
800 - action status

CONDI - Calibration via data entry

1. adjust MemoRail device time
1200 - set time
2. write calibration data to register address
5508 - new cell factor []
3. commit data to sensor by running sensor action
800 - set action code=5000 to store the new cell factor
4. monitor action progress by reading status from same register
800 - action status

CONDI – Product calibration

1. adjust MemoRail device time

- 1200 - set time

- 2. take a sample and store the latest measurement value in MemoRail
 - 800 - set action code=5001 to store the according measurement value
 - 5520 - to read the stored value [μS/cm]

- 3. process the lab value
 - 5524 - write the lab value to MemoRail
 - 800 - set action code=5002 to execute the calibration

- 4. monitor action progress by reading status from same register
 - 800 - action status

CONDI – Zero point correction

1. adjust MemoRail device time
1200 - set time
2. correction will be processed automatically by sensor, preconditioned sensor is on air and dry. To start the correction
800 - set action code=5004 to store the according measurement value
3. monitor action progress by reading status from same register
800 - action status

CONDI – Installation factor correction

1. write calibration data to register address
5528 - new installation factor []
2. commit data to sensor by running sensor action
800 - set action code=5006 to store the new installation factor
3. monitor action progress by reading status from same register
800 - action status

1.5 Common Tables

Measurement value status codes

Status Code (hex value)	Status	Description
0x10	BAD	bad value
0x11	BAD_LOW	bad value, lower limit
0x12	BAD_HIGH	bad value, higher limit
0x1F	BAD_CONST_INITIAL	bad value, constant initial value
0x58	UNC	uncertain
0x59	UNC_LOW	uncertain, lower limit
0x5A	UNC_HIGH	uncertain, higher limit
0x80	OK	good value
0x83	OK_CONST	good value, constant

Calibration status codes (LDO SE 740)

Bit #	Status Code (hex value)	Description
0	0x00000001	CP1: Oxygen value to be calibrated at is too low
1	0x00000002	CP1: Oxygen value to be calibrated at is too high
2	0x00000004	CP1: current temperature reading is too low
3	0x00000008	CP1: current temperature reading is too high
4	0x00000010	CP1: temperature reading during calibration is not stable
5	0x00000020	CP1: Phase is too low for the oxygen value to be calibrated at
6	0x00000040	CP1: Phase too high for the oxygen value to be calibrated at
7	0x00000080	CP1: Phase reading during calibration is not stable
8	0x00000100	CP2: Oxygen value to be calibrated at is too low
9	0x00000200	CP2: Oxygen value to be calibrated at is too high
10	0x00000400	CP2: current temperature reading is too low
11	0x00000800	CP2: current temperature reading is too high
12	0x00001000	CP2: temperature reading during calibration is not stable
13	0x00002000	CP2: Phase is too low for the oxygen value to be calibrated at
14	0x00004000	CP2: Phase too high for the oxygen value to be calibrated at
15	0x00008000	CP2: Phase reading during calibration is not stable
16..23	...	not available
24	0x01000000	CP6: out of calibration range
25	0x02000000	CP6: out of range
26	0x04000000	CP6: active
27	0x08000000	CP6: initial measurement
28	0x10000000	CP6: assigned

Persistency

Some parameter values written to MemoRail will be stored on EEPROM, others will be kept in RAM only and will be initialized on restart. Persistency column of command table specifies if parameters are persistent or volatile.

- p: parameter value is persistent stored on EEPROM
- v: parameter value is volatile and disappears when power out
- -: not relevant for the specific parameter

2 Commands

2.1 MemoRail Information

-

Start register	Access	Quantity	Read Function	Write Function	Persistence	Command Description		
1000	r	12	3	-	-	Device firmware		
						Register Parameter	Type	Bytes
						1..12 MemoRail firmware version string	ASCII	24
1024	r	12	3	-	-	Device manufacturer		
						Register Parameter	Type	Bytes
						1..12 MemoRail manufacturer	ASCII	24
1048	r	12	3	-	-	Device name		
						Register Parameter	Type	Bytes
						1..12 MemoRail device name	ASCII	24
1072	r	12	3	-	-	Device order code		
						Register Parameter	Type	Bytes
						1..12 MemoRail order number	ASCII	24
1096	r	12	3	-	-	Device serial number		
						Register Parameter	Type	Bytes
						1..12 MemoRail serial number	ASCII	24
1200	rw	2	3	16	v	Device time		
						Register Parameter	Type	Bytes
						1..2 Seconds since 1.1.2000 (used to store calibration time stamp into sensor, must be set to current time when device restarted)	UInt32	4

2.2 MemoRail Networking

-

Start register	Access	Quantity	Read Function	Write Function	Persistence	Command Description																																		
212	rw	1	3	16	p	Modbus Baudrate (persistent)																																		
						<table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Baud rate at startup (stored on device)</td> <td>UInt16</td> <td>2</td> </tr> <tr> <td></td> <td>0 = 1200</td> <td></td> <td></td> </tr> <tr> <td></td> <td>1 = 2400</td> <td></td> <td></td> </tr> <tr> <td></td> <td>2 = 4800</td> <td></td> <td></td> </tr> <tr> <td></td> <td>3 = 9600</td> <td></td> <td></td> </tr> <tr> <td></td> <td>4 = 19200</td> <td></td> <td></td> </tr> <tr> <td></td> <td>5 = 38400</td> <td></td> <td></td> </tr> <tr> <td></td> <td>6 = 57600</td> <td></td> <td></td> </tr> <tr> <td></td> <td>7 = 115200</td> <td></td> <td></td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1	Baud rate at startup (stored on device)	UInt16	2		0 = 1200				1 = 2400				2 = 4800				3 = 9600				4 = 19200				5 = 38400				6 = 57600
Register	Parameter	Type	Bytes																																					
1	Baud rate at startup (stored on device)	UInt16	2																																					
	0 = 1200																																							
	1 = 2400																																							
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	4 = 19200																																							
	5 = 38400																																							
	6 = 57600																																							
	7 = 115200																																							
1212	rw	1	3	16	v	Modbus Baudrate (volatile)																																		
						<table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Baud rate (after restart reset to value in register 212)</td> <td>UInt16</td> <td>2</td> </tr> <tr> <td></td> <td>0 = 1200</td> <td></td> <td></td> </tr> <tr> <td></td> <td>1 = 2400</td> <td></td> <td></td> </tr> <tr> <td></td> <td>2 = 4800</td> <td></td> <td></td> </tr> <tr> <td></td> <td>3 = 9600</td> <td></td> <td></td> </tr> <tr> <td></td> <td>4 = 19200</td> <td></td> <td></td> </tr> <tr> <td></td> <td>5 = 38400</td> <td></td> <td></td> </tr> <tr> <td></td> <td>6 = 57600</td> <td></td> <td></td> </tr> <tr> <td></td> <td>7 = 115200</td> <td></td> <td></td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1	Baud rate (after restart reset to value in register 212)	UInt16	2		0 = 1200				1 = 2400				2 = 4800				3 = 9600				4 = 19200				5 = 38400				6 = 57600
Register	Parameter	Type	Bytes																																					
1	Baud rate (after restart reset to value in register 212)	UInt16	2																																					
	0 = 1200																																							
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	4 = 19200																																							
	5 = 38400																																							
	6 = 57600																																							
	7 = 115200																																							
220	rw	1	3	16	v	MODBUS transmission byte order																																		
						<table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Sequential order of bytes (since MemoRail 1.1.1)</td> <td>UInt16</td> <td>2</td> </tr> <tr> <td></td> <td>0 = little-endian</td> <td></td> <td></td> </tr> <tr> <td></td> <td>1 = big-endian</td> <td></td> <td></td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1	Sequential order of bytes (since MemoRail 1.1.1)	UInt16	2		0 = little-endian				1 = big-endian																				
Register	Parameter	Type	Bytes																																					
1	Sequential order of bytes (since MemoRail 1.1.1)	UInt16	2																																					
	0 = little-endian																																							
	1 = big-endian																																							
222	r	2	3	-	p	Device Capabilities																																		
						<table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>List of device capabilities (since MemoRail 1.1.1)</td> <td>UInt32</td> <td>4</td> </tr> <tr> <td></td> <td>0x0001: device time adjustment by master required</td> <td></td> <td></td> </tr> <tr> <td></td> <td>0x0002: Baudrate configurable</td> <td></td> <td></td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1..2	List of device capabilities (since MemoRail 1.1.1)	UInt32	4		0x0001: device time adjustment by master required				0x0002: Baudrate configurable																				
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Start register	Access	Quantity	Read Function	Write Function	Persistence	Command Description		
292	rw	2	3	16	v	Network access status information		
						<table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Register to notify the MemoRail about network access status (since MemoRail 1.1.1) e.g. a Profinet-Gateway has established connection between MemoRail and Profinet host.</td> <td>UInt32</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter
Register	Parameter	Type	Bytes					
1..2	Register to notify the MemoRail about network access status (since MemoRail 1.1.1) e.g. a Profinet-Gateway has established connection between MemoRail and Profinet host.	UInt32	4					
296	rw	3	3	16	v	MAC address of device		
						<table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..3</td> <td>Register to notify MemoRail about the physical device address (MAC address) of the Profinet-Gateway</td> <td>HEX</td> <td>6</td> </tr> </tbody> </table>	Register	Parameter
Register	Parameter	Type	Bytes					
1..3	Register to notify MemoRail about the physical device address (MAC address) of the Profinet-Gateway	HEX	6					
302	rw	2	3	16	v	Assigned IP address of gateway		
						<table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Register to notify MemoRail about the IPv4 address of the Profinet-Gateway</td> <td>HEX</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter
Register	Parameter	Type	Bytes					
1..2	Register to notify MemoRail about the IPv4 address of the Profinet-Gateway	HEX	4					
306	rw	2	3	16	v	Assigned subnet mask of gateway		
						<table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Register to notify MemoRail about the IPv4 subnet mask of the Profinet-Gateway</td> <td>HEX</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter
Register	Parameter	Type	Bytes					
1..2	Register to notify MemoRail about the IPv4 subnet mask of the Profinet-Gateway	HEX	4					
310	rw	2	3	16	v	Assigned gateway address		
						<table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Register to notify MemoRail about the IPv4 gateway address of the Profinet-Gateway</td> <td>HEX</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter
Register	Parameter	Type	Bytes					
1..2	Register to notify MemoRail about the IPv4 gateway address of the Profinet-Gateway	HEX	4					
314	rw	1	3	16	p	Ethernet/IP: Network configuration mode		
						<table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>IPv4 Addresses Configuration Mode x: DHCP x: BootP x Custom configuration of module</td> <td>UInt16</td> <td>2</td> </tr> </tbody> </table>	Register	Parameter
Register	Parameter	Type	Bytes					
1	IPv4 Addresses Configuration Mode x: DHCP x: BootP x Custom configuration of module	UInt16	2					
316	rw	2	3	16	p	Ethernet/IP: Custom IP address of gateway		
						<table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>IPv4 address of the Profinet-Gateway</td> <td>HEX</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter
Register	Parameter	Type	Bytes					
1..2	IPv4 address of the Profinet-Gateway	HEX	4					

Start register	Access	Quantity	Read Function	Write Function	Persistence	Command Description			
320	rw	2	3	16	p	Ethernet/IP: Custom subnet mask of gateway			
						Register	Parameter	Type	Bytes
						1..2	IPv4 subnet mask of the Profinet-Gateway	HEX	4
324	rw	2	3	16	p	Ethernet/IP: Custom gateway address			
						Register	Parameter	Type	Bytes
						1..2	IPv4 gateway address of the Profinet-Gateway	HEX	4
328	rw	1	3	16	v	Network gateway LED status			
						Register	Parameter	Type	Bytes
						1	Register to notify MemoRail about the state of gateway multicolor LED First LED ----- Bits 0-1: LED-status: 00 = off 01 = blink 11 = permanent Bits 2-4: Color 000 = off 001 = red 010 = yellow 011 = green 100 = red/green (Ethernet/IP only) Second LED ----- Bits 8-9: LED-status: ... Bits 10-12: Color: ...	HEX	2

2.3 Sensor Information

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Start register	Access	Quantity	Read Function	Write Function	Persistence	Command Description		
500	r	12	3	-	-	Sensor manufacturer		
						Register Parameter	Type	Bytes
						1..12 Sensor manufacturer	ASCII	24
524	r	12	3	-	-	Sensor order code		
						Register Parameter	Type	Bytes
						1..12 Sensor order code	ASCII	24
548	r	12	3	-	-	Sensor serial number		
						Register Parameter	Type	Bytes
						1..12 Sensor serial number	ASCII	24
572	r	12	3	-	-	Sensor name		
						Register Parameter	Type	Bytes
						1..12 Sensor name	ASCII	24
596	r	12	3	-	-	Sensor software version		
						Register Parameter	Type	Bytes
						1..12 Sensor software version	ASCII	24
620	r	12	3	-	-	Sensor hardware version		
						Register Parameter	Type	Bytes
						1..12 Sensor hardware version	ASCII	24
678	r	1	3	-	-	Sensor channel information		
						Register Parameter	Type	Bytes
						1 Channel error bits	HEX	2
<p>0x0000 = no error 0x0001 = no sensor 0x0002 = unknown sensor 0x0004 = invalid calibration parameter</p>								

Start register	Access	Quantity	Read Function	Write Function	Persistence	Command Description								
680	r	1	3	-	-	<p>Sensor measured value type</p> <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Sensor measured value type</td> <td>HEX</td> <td>2</td> </tr> </tbody> </table> <p>0x0000 = not defined 0x0001 = PH 0x0002 = OXY 0x0003 = COND 0x0004 = CONDI</p>	Register	Parameter	Type	Bytes	1	Sensor measured value type	HEX	2
Register	Parameter	Type	Bytes											
1	Sensor measured value type	HEX	2											

2.4 Initial Values

-

Start register	Access	Quantity	Read Function	Write Function	Persistence	Command Description								
400	rw	1	3	16	p	<p>Sensor detection mode</p> <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Mode, determines whether sensor family is detected automatically or is set manually</td> <td>UInt16</td> <td>2</td> </tr> </tbody> </table> <p>0 = automatic (default) 1 = manual (sensor family to be set in command Sensor family)</p>	Register	Parameter	Type	Bytes	1	Mode, determines whether sensor family is detected automatically or is set manually	UInt16	2
Register	Parameter	Type	Bytes											
1	Mode, determines whether sensor family is detected automatically or is set manually	UInt16	2											
402	rw	1	3	16	p	<p>Sensor family</p> <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Family (if sensor detection mode is manual)</td> <td>UInt16</td> <td>2</td> </tr> </tbody> </table> <p>6 = Memosens 11 = LDO SE 740</p>	Register	Parameter	Type	Bytes	1	Family (if sensor detection mode is manual)	UInt16	2
Register	Parameter	Type	Bytes											
1	Family (if sensor detection mode is manual)	UInt16	2											
434	rw	2	3	16	p	<p>PH - Default pH buffer 1</p> <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Initial pH-Buffer 1 [pH] (7.0)</td> <td>Float</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1..2	Initial pH-Buffer 1 [pH] (7.0)	Float	4
Register	Parameter	Type	Bytes											
1..2	Initial pH-Buffer 1 [pH] (7.0)	Float	4											

Start register	Access	Quantity	Read Function	Write Function	Persistence	Command Description			
438	rw	2	3	16	p	PH - Default pH buffer 2			
						Register	Parameter	Type	Bytes
						1..2	Initial pH-Buffer 2 [pH] (4.01)	Float	4
442	rw	2	3	16	p	ORP - Default ORP buffer			
						Register	Parameter	Type	Bytes
						1..2	Initial Redox-Buffer [mV] (465.0)	Float	4
404	rw	1	3	16	p	OXY - Default measurement medium			
						Register	Parameter	Type	Bytes
						1	Measurement medium (0) 0 = liquid 1 = air	UInt16	2
406	rw	1	3	16	p	OXY - Default cal-medium of product calibration			
						Register	Parameter	Type	Bytes
						1	Initial calibration medium (1) 0 = liquid 1 = air	UInt16	2
408	rw	1	3	16	p	OXY - Default cal-meastype of product calibration			
						Register	Parameter	Type	Bytes
						1	Initial measurement type for product calibration (0) 0 = Saturation [%Air] 1 = Concentration [mg/l] 2 = Partial pressure [mbar] (only LDO SE 740)	UInt16	2
414	rw	2	3	16	p	OXY - Default process pressure			
						Register	Parameter	Type	Bytes
						1..2	Pressure [mbar] (1013.0)	Float	4
418	rw	2	3	16	p	OXY - Default relative humidity			
						Register	Parameter	Type	Bytes
						1..2	Humidity [%] (50.0)	Float	4

Start register	Access	Quantity	Read Function	Write Function	Persistency	Command Description		
422	rw	2	3	16	p	OXY - Default salinity		
						Register Parameter	Type	Bytes
						1..2 Salinity [g/kg] (0.0)	Float	4
430	rw	2	3	16	p	CONDI - Default installation factor		
						Register Parameter	Type	Bytes
						1..2 Installation factor (1.0)	Float	4

2.5 PH - Measurement Values

Start register	Access	Quantity	Read Function	Write Function	Persistency	Command Description		
2066	r	2	3			pH value (without status)		
						Register Parameter	Type	Bytes
						1 pH value [pH]	Float	4
2066	r	3	3			pH value		
						Register Parameter	Type	Bytes
						1..2 pH value [pH]	Float	4
						3 hi Measurement status	HEX	1
3 lo Measurement counter	UInt8	1						
2024	r	2	3			pH voltage (without status)		
						Register Parameter	Type	Bytes
						1..2 pH Voltage [mV]	Float	4
2024	r	3	3			pH voltage		
						Register Parameter	Type	Bytes
						1..2 pH Voltage [mV]	Float	4
						3 lo Measurement status	HEX	1
3 hi Measurement counter	UInt8	1						

Start register	Access	Quantity	Read Function	Write Function	Persistence	Command Description			
2012	r	2	3	-	-	Temperature (without status)			
						Register	Parameter	Type	Bytes
						1	Temperature value [°C]	Float	4
2012	r	3	3	-	-	Temperature			
						Register	Parameter	Type	Bytes
						1..2	Temperature value [°C]	Float	4
						3 hi	Measurement status	HEX	1
3 lo	Measurement counter	UInt8	1						
2036	r	2	3	-	-	Resistance (glass) (without status)			
						Register	Parameter	Type	Bytes
						1..2	Resistance of glass electrode value [Ω]	Float	4
2036	r	3	3	-	-	Resistance (glass)			
						Register	Parameter	Type	Bytes
						1..2	Resistance of glass electrode value [Ω]	Float	4
						3 hi	Measurement status	HEX	1
3 lo	Measurement counter	UInt8	1						
2048	r	2	3	-	-	ORP voltage (without status)			
						Register	Parameter	Type	Bytes
						1..2	Redox voltage value [mV]	Float	4
2048	r	3	3	-	-	ORP voltage			
						Register	Parameter	Type	Bytes
						1..2	Redox voltage value [mV]	Float	4
						3 hi	Measurement status	HEX	1
3 lo	Measurement counter	UInt8	1						
2060	r	2	3	-	-	ORP-Resistance (without status)			
						Register	Parameter	Type	Bytes
						1..2	ORP-Resistance of electrode value [Ω]	Float	4

Start register	Access	Quantity	Read Function	Write Function	Persistence	Command Description		
2060	r	3	3	-	-	ORP-Resistance		
						Register Parameter	Type	Bytes
						1..2 ORP-Resistance of electrode value [Ω]	Float	4
						3 hi Measurement status	HEX	1
						3 lo Measurement counter	UInt8	1
2084	r	3	3	-	-	Leakage current		
						Register Parameter	Type	Bytes
						1..2 Leakage current [nA]	Float	4
						3 hi Measurement status	HEX	1
						3 lo Measurement counter	UInt8	1

2.6 PH - Calibration

-

Start register	Access	Quantity	Read Function	Write Function	Persistence	Command Description		
2404	r	10	3	-	-	PH - Latest calibration		
						Register Parameter	Type	Bytes
						1..2 Timestamp of latest calibration (seconds since 1.1.2000 00:00)	UInt32	4
						3..4 ISFET asymmetry potential [mV] (const. 0 mV if not ISFET sensor)	Float	4
						5..6 Zero point [pH] (const. pH 7.0 if ISFET sensor)	Float	4
						7..8 Slope [mV/pH]	Float	4
						9..10 Isotherm intersection [pH]	Float	4
2424	r	4	3	-	-	ORP - Latest calibration		
						Register Parameter	Type	Bytes
						1..2 Timestamp of latest calibration (seconds since 1.1.2000 00:00)	UInt32	4
						2..4 ORP offset [mV]	Float	4

Start register	Access	Quantity	Read Function	Write Function	Persistence	Command Description								
800	r	1	3	-	-	<p>Sensor action status</p> <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Sensor action status</td> <td>UInt16</td> <td>2</td> </tr> </tbody> </table> <p>0 = no active action, last action successful 254 = invalid action 255 = completed action failed other = number of pending action</p>	Register	Parameter	Type	Bytes	1	Sensor action status	UInt16	2
Register	Parameter	Type	Bytes											
1	Sensor action status	UInt16	2											
800	w	1	3	16	v	<p>Run sensor action</p> <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Action code to be performed</td> <td>UInt16</td> <td>2</td> </tr> </tbody> </table> <p>PH: 2000 = data entry calibration 2001 = product calibration: step - snap sample value 2002 = product calibration: step - apply lab value 2004 = 1 point zero buffer calibration 2005 = 2 point slope buffer calibration</p> <p>ORP: 2010 = data entry calibration 2014 = 1 point redox-buffer calibration</p>	Register	Parameter	Type	Bytes	1	Action code to be performed	UInt16	2
Register	Parameter	Type	Bytes											
1	Action code to be performed	UInt16	2											
2508	rw	2	3	16	v	<p>Data calibration: ISFET asymmetry potential</p> <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>ISFET asymmetry potential [mV]</td> <td>Float</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1..2	ISFET asymmetry potential [mV]	Float	4
Register	Parameter	Type	Bytes											
1..2	ISFET asymmetry potential [mV]	Float	4											
2512	rw	2	3	16	v	<p>Data calibration: zero point</p> <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Zero point [pH]</td> <td>Float</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1..2	Zero point [pH]	Float	4
Register	Parameter	Type	Bytes											
1..2	Zero point [pH]	Float	4											
2516	rw	2	3	16	v	<p>Data calibration: slope</p> <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Slope [mV/pH]</td> <td>Float</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1..2	Slope [mV/pH]	Float	4
Register	Parameter	Type	Bytes											
1..2	Slope [mV/pH]	Float	4											
2520	rw	2	3	16	v	<p>Data calibration: Isotherm intersection</p> <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Isotherm intersection [pH]</td> <td>Float</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1..2	Isotherm intersection [pH]	Float	4
Register	Parameter	Type	Bytes											
1..2	Isotherm intersection [pH]	Float	4											

Start register	Access	Quantity	Read Function	Write Function	Persistence	Command Description		
2528	rw	2	3	16	v	Calibration: pH buffer 1		
						Register Parameter	Type	Bytes
						1..2 pH value of buffer 1 (temperature compensated)	Float	4
2532	r	2	3	-	-	pH buffer1: Sensor voltage (Cal)		
						Register Parameter	Type	Bytes
						1..2 Voltage [mV]	Float	4
2536	r	2	3	-	-	pH buffer1: Temperature (Cal)		
						Register Parameter	Type	Bytes
						1..2 Temperature [°C]	Float	4
2540	rw	2	3	16	v	Calibration: pH buffer 2		
						Register Parameter	Type	Bytes
						1..2 pH value of buffer 2 (temperature compensated)	Float	4
2544	r	2	3	-	-	pH buffer2: Sensor voltage (Cal)		
						Register Parameter	Type	Bytes
						1..2 Voltage [mV]	Float	4
2548	r	2	3	-	-	pH buffer2: Temperature (Cal)		
						Register Parameter	Type	Bytes
						1..2 Temperature [°C]	Float	4
2552	r	2	3	16	-	Product calibration: sample value		
						Register Parameter	Type	Bytes
						1..2 Sample value [pH]	Float	4
2556	rw	2	3	16	v	Product calibration: lab value		
						Register Parameter	Type	Bytes
						1..2 Lab value [pH]	Float	4
2524	rw	2	3	16	v	Data calibration: ORP offset		
						Register Parameter	Type	Bytes
						1..2 ORP offset [mV]	Float	4

Start register	Access	Quantity	Read Function	Write Function	Persistence	Command Description								
2560	rw	2	3	16	v	ORP - Redox buffer								
						<table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>-</td> <td>Float</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1..2	-	Float	4
Register	Parameter	Type	Bytes											
1..2	-	Float	4											

2.7 PH - Sensor wear

Start register	Access	Quantity	Read Function	Write Function	Persistence	Command Description																								
2600	r	10	3	-	-	Sensor wear																								
						<table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Operating time [h]</td> <td>Float</td> <td>4</td> </tr> <tr> <td>3..4</td> <td>Sensor wear [%]</td> <td>Float</td> <td>4</td> </tr> <tr> <td>5..6</td> <td>Autoclave count</td> <td>UInt32</td> <td>4</td> </tr> <tr> <td>7..8</td> <td>CIP cycles</td> <td>UInt32</td> <td>4</td> </tr> <tr> <td>9..10</td> <td>SIP cycles</td> <td>UInt32</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1..2	Operating time [h]	Float	4	3..4	Sensor wear [%]	Float	4	5..6	Autoclave count	UInt32	4	7..8	CIP cycles	UInt32	4	9..10	SIP cycles	UInt32	4
Register	Parameter	Type	Bytes																											
1..2	Operating time [h]	Float	4																											
3..4	Sensor wear [%]	Float	4																											
5..6	Autoclave count	UInt32	4																											
7..8	CIP cycles	UInt32	4																											
9..10	SIP cycles	UInt32	4																											

2.8 OXY - Measurement Values

Start register	Access	Quantity	Read Function	Write Function	Persistence	Command Description								
3240	rw	1	3	16	v	Input: Measurement medium								
						<table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Measurement medium</td> <td>UInt16</td> <td>2</td> </tr> </tbody> </table> <p>0 = liquid 1 = air</p>	Register	Parameter	Type	Bytes	1..2	Measurement medium	UInt16	2
Register	Parameter	Type	Bytes											
1..2	Measurement medium	UInt16	2											

Start register	Access	Quantity	Read Function	Write Function	Persistency	Command Description		
3200	rw	2	3	16	v	Input: Reference temperature		
						Register Parameter	Type	Bytes
						1..2 Temperature value [°C]	Float	4
3204	rw	2	3	16	v	Input: Process pressure		
						Register Parameter	Type	Bytes
						1..2 Process pressure [mbar]	Float	4
3208	rw	2	3	16	v	Input: Relative humidity		
						Register Parameter	Type	Bytes
						1..2 Relative humidity [%]	Float	4
3212	rw	2	3	16	v	Input: Salinity		
						Register Parameter	Type	Bytes
						1..2 Salinity [mg/l]	Float	4
3012	r	2	3	-	-	Temperature (without status)		
						Register Parameter	Type	Bytes
						1..2 Temperature value [°C]	Float	4
3012	r	3	3	-	-	Temperature		
						Register Parameter	Type	Bytes
						1..2 Temperature value [°C]	Float	4
						3 hi Measurement status	HEX	1
						3 lo Measurement counter	UInt8	1
3024	r	3	3	-	-	Current (raw)		
						Register Parameter	Type	Bytes
						1..2 Sensor current raw value [nA] EDO: Current of cathode [nA]	Float	4
						3 hi Measurement status	HEX	1
						3 lo Measurement counter	UInt8	1
3030	r	2	3	-	-	Current (without status)		
						Register Parameter	Type	Bytes
						1..2 Sensor current value [nA]	Float	4

Start register	Access	Quantity	Read Function	Write Function	Persistency	Command Description			
3030	r	3	3	-	-	Current			
						Register	Parameter	Type	Bytes
						1..2	Sensor current value [nA]	Float	4
						3 hi	Measurement status	HEX	1
3 lo	Measurement counter	UInt8	1						
3036	r	3	3	-	-	Leakage current			
						Register	Parameter	Type	Bytes
						1..2	Leakage current value [nA]	Float	4
						3 hi	Measurement status	HEX	1
3 lo	Measurement counter	UInt8	1						
3048	r	2	3	-	-	Partial pressure (without status)			
						Register	Parameter	Type	Bytes
1..2	Partial pressure value [mbar]	Float	4						
3048	r	3	3	-	-	Partial pressure			
						Register	Parameter	Type	Bytes
						1..2	Partial pressure value [mbar]	Float	4
						3 hi	Measurement status	HEX	1
3 lo	Measurement counter	UInt8	1						
3060	r	2	3	-	-	Saturation index O₂ (without status)			
						Register	Parameter	Type	Bytes
1..2	Saturation index value [%O ₂]	Float	4						
3060	r	3	3	-	-	Saturation index O₂			
						Register	Parameter	Type	Bytes
						1..2	Saturation index value [%O ₂]	Float	4
						3 hi	Measurement status	HEX	1
3 lo	Measurement counter	UInt8	1						
3066	r	2	3	-	-	Saturation index air (without status)			
						Register	Parameter	Type	Bytes
1..2	Saturation index on air value [%Air]	Float	4						

Start register	Access	Quantity	Read Function	Write Function	Persistence	Command Description			
3066	r	3	3	-	-	Saturation index air			
						Register	Parameter	Type	Bytes
						1..2	Saturation index on air value [%Air]	Float	4
						3 hi	Measurement status	HEX	1
3 lo	Measurement counter	UInt8	1						
3072	r	2	3	-	-	Concentration liquid (without status)			
						Register	Parameter	Type	Bytes
1..2	Concentration liquid value [mg/l]	Float	4						
3072	r	3	3	-	-	Concentration liquid			
						Register	Parameter	Type	Bytes
						1..2	Concentration liquid value [mg/l]	Float	4
						3 hi	Measurement status	HEX	1
3 lo	Measurement counter	UInt8	1						
3084	r	2	3	-	-	Concentration air [Vol%] (without status)			
						Register	Parameter	Type	Bytes
1..2	Concentration air [Vol%]	Float	4						
3084	r	3	3	-	-	Concentration air [Vol%]			
						Register	Parameter	Type	Bytes
						1..2	Concentration air [Vol%]	Float	4
						3 hi	Measurement status	HEX	1
3 lo	Measurement counter	UInt8	1						

2.9 OXY - Calibration

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Start register	Access	Quantity	Read Function	Write Function	Persistence	Command Description			
3404	r	9	3	-	-	Latest calibration - Memosens			
						Register	Parameter	Type	Bytes
						1..2	Timestamp of zero point calibration (second since 01.01.2000 00:00)	UInt32	4
						3..4	Zero point [nA]	Float	4
						5..6	Timestamp of slope calibration (seconds since 1.1.2000 00:00)	UInt32	4
						7..8	Slope [nA]	Float	4
9	Membrane calibration counter	UInt16	2						
3454	r	8	3	-	-	Latest calibration - LDO SE 740			
						Register	Parameter	Type	Bytes
						1..2	Timestamp of latest calibration (seconds since 1.1.2000 00:00)	UInt32	4
						3..4	Phase[°]	Float	4
						5..6	Stern-Volmer coefficient	Float	4
7..8	Calibration status (see ch. [Calibration status (LDO SE 740)])	HEX	4						
3700	r	14	3	-	-	Calibration statistics CP1 - LDO SE 740			
						Register	Parameter	Type	Bytes
						1..2	Partial pressure [mbar]	Float	4
						3..4	Phase[°] / Sensor current [nA]	Float	4
						5..6	Temperature [°C]	Float	4
						7..8	Process pressure [mbar]	Float	4
						9..10	Timestamp of CP1 calibration (seconds since 1.1.2000 00:00)	UInt32	4
						11..12	Number of calibrations	UInt32	4
13..14	Calibration status (see ch. [Calibration status (LDO SE 740)])	HEX	4						
3728	r	14	3	-	-	Calibration statistics CP2 - LDO SE 740			
						Register	Parameter	Type	Bytes
						1..2	Partial pressure [mbar]	Float	4
						3..4	Phase[°] / Sensor current [nA]	Float	4
						5..6	Temperature [°C]	Float	4
						7..8	Process pressure [mbar]	Float	4
						9..10	Timestamp of CP2 calibration (seconds since 1.1.2000 00:00)	UInt32	4
						11..12	Number of calibrations	UInt32	4
13..14	Calibration status (see ch. [Calibration status (LDO SE 740)])	HEX	4						

Start register	Access	Quantity	Read Function	Write Function	Persistency	Command Description																																
3756	r	14	3	-	-	<p>Calibration statistics CP6 - LDO SE 740</p> <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Partial pressure [mbar]</td> <td>Float</td> <td>4</td> </tr> <tr> <td>3..4</td> <td>Phase[°] / Sensor current [nA]</td> <td>Float</td> <td>4</td> </tr> <tr> <td>5..6</td> <td>Temperature [°C]</td> <td>Float</td> <td>4</td> </tr> <tr> <td>7..8</td> <td>Process pressure [mbar]</td> <td>Float</td> <td>4</td> </tr> <tr> <td>9..10</td> <td>Timestamp of CP6 calibration (seconds since 1.1.2000 00:00)</td> <td>UInt32</td> <td>4</td> </tr> <tr> <td>11..12</td> <td>Number of calibrataions</td> <td>UInt32</td> <td>4</td> </tr> <tr> <td>13..14</td> <td>Calibration status (see ch. [Calibration status (LDO SE 740)])</td> <td>HEX</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1..2	Partial pressure [mbar]	Float	4	3..4	Phase[°] / Sensor current [nA]	Float	4	5..6	Temperature [°C]	Float	4	7..8	Process pressure [mbar]	Float	4	9..10	Timestamp of CP6 calibration (seconds since 1.1.2000 00:00)	UInt32	4	11..12	Number of calibrataions	UInt32	4	13..14	Calibration status (see ch. [Calibration status (LDO SE 740)])	HEX	4
Register	Parameter	Type	Bytes																																			
1..2	Partial pressure [mbar]	Float	4																																			
3..4	Phase[°] / Sensor current [nA]	Float	4																																			
5..6	Temperature [°C]	Float	4																																			
7..8	Process pressure [mbar]	Float	4																																			
9..10	Timestamp of CP6 calibration (seconds since 1.1.2000 00:00)	UInt32	4																																			
11..12	Number of calibrataions	UInt32	4																																			
13..14	Calibration status (see ch. [Calibration status (LDO SE 740)])	HEX	4																																			
800	r	1	3	-	-	<p>Sensor action status</p> <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Sensor action status</td> <td>UInt16</td> <td>2</td> </tr> </tbody> </table> <p>0 = no active action, last action successful 254 = invalid action 255 = completed action failed other = number of pending action</p>	Register	Parameter	Type	Bytes	1	Sensor action status	UInt16	2																								
Register	Parameter	Type	Bytes																																			
1	Sensor action status	UInt16	2																																			
800	w	1	3	16	v	<p>Run sensor action</p> <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Action code to be performed</td> <td>UInt16</td> <td>2</td> </tr> </tbody> </table> <p>Memosens: 3000 = data entry calibration 3001 = product calibration: step - snap sample value 3002 = product calibration: step - apply lab value 3004 = zero point calibration 3005 = slope calibration</p> <p>LDO SE 740 3011 = CP6 product calibration: step - snap sample value 3012 = CP6 product calibration: step - apply lab value 3013 = CP6 product calibration: remove calibration 3014 = CP1 zero point calibration 3015 = CP2 slope calibration</p>	Register	Parameter	Type	Bytes	1	Action code to be performed	UInt16	2																								
Register	Parameter	Type	Bytes																																			
1	Action code to be performed	UInt16	2																																			
3508	rw	2	3	16	v	<p>Data calibration: zero point (Memosens)</p> <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Zero point [nA]</td> <td>Float</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1..2	Zero point [nA]	Float	4																								
Register	Parameter	Type	Bytes																																			
1..2	Zero point [nA]	Float	4																																			

Start register	Access	Quantity	Read Function	Write Function	Persistence	Command Description
3512	rw	2	3	16	v	Data calibration: slope (Memosens)
						Register Parameter
						1..2 Slope [nA] Float 4
3520	r	2	3	-	-	Process pressure (Calibration)
						Register Parameter
						1..2 Process pressure [mbar] Float 4
3524	rw	2	3	16	v	Relative humidity (Calibration)
						Register Parameter
						1..2 Relative humidity [%] Float 4
3242	rw	1	3	16	v	Measurement medium (Calibration)
						Register Parameter
						1..2 Measurement medium UInt16 2 0 = liquid 1 = air
3244	rw	1	3	16	v	Product calibration: measurement type
						Register Parameter
						1..2 Measurement type UInt16 2 0 = Saturation [%Air] 1 = Concentration liquid [mg/l], Concentration air [Vol%] 2 = Partial pressure [mbar] - only LDO SE 740
3536	r	2	3	-	-	Product calibration: sample value
						Register Parameter
						1..2 Sample value (unit: depends on measurement type) Float 4
3540	rw	2	3	16	v	Product calibration: lab value
						Register Parameter
						1..2 Reference value (unit: depends on measurement type) Float 4

2.10 OXY - Sensor wear

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Start register	Access	Quantity	Read Function	Write Function	Persistency	Command Description																												
3600	r	12	3	-	-	Sensor wear <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Operating time [h]</td> <td>Float</td> <td>4</td> </tr> <tr> <td>3..4</td> <td>Sensor wear [%]</td> <td>Float</td> <td>4</td> </tr> <tr> <td>5..6</td> <td>Autoclave count</td> <td>UInt32</td> <td>4</td> </tr> <tr> <td>7..8</td> <td>CIP cycles</td> <td>UInt32</td> <td>4</td> </tr> <tr> <td>9..10</td> <td>SIP cycles (membrane cap)</td> <td>UInt32</td> <td>4</td> </tr> <tr> <td>11.12</td> <td>SIP cycles (sensor total)</td> <td>UInt32</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1..2	Operating time [h]	Float	4	3..4	Sensor wear [%]	Float	4	5..6	Autoclave count	UInt32	4	7..8	CIP cycles	UInt32	4	9..10	SIP cycles (membrane cap)	UInt32	4	11.12	SIP cycles (sensor total)	UInt32	4
Register	Parameter	Type	Bytes																															
1..2	Operating time [h]	Float	4																															
3..4	Sensor wear [%]	Float	4																															
5..6	Autoclave count	UInt32	4																															
7..8	CIP cycles	UInt32	4																															
9..10	SIP cycles (membrane cap)	UInt32	4																															
11.12	SIP cycles (sensor total)	UInt32	4																															

2.11 COND - Measurement Values

Start register	Access	Quantity	Read Function	Write Function	Persistency	Command Description																
4012	r	2	3	-	-	Temperature (without status) <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Temperature [°C]</td> <td>Float</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1..2	Temperature [°C]	Float	4								
Register	Parameter	Type	Bytes																			
1..2	Temperature [°C]	Float	4																			
4012	r	3	3	-	-	Temperature <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Temperature [°C]</td> <td>Float</td> <td>4</td> </tr> <tr> <td>3 hi</td> <td>Measurement status</td> <td>HEX</td> <td>1</td> </tr> <tr> <td>3 lo</td> <td>Measurement counter</td> <td>UInt8</td> <td>1</td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1..2	Temperature [°C]	Float	4	3 hi	Measurement status	HEX	1	3 lo	Measurement counter	UInt8	1
Register	Parameter	Type	Bytes																			
1..2	Temperature [°C]	Float	4																			
3 hi	Measurement status	HEX	1																			
3 lo	Measurement counter	UInt8	1																			
4024	r	2	3	-	-	Conductance (without status) <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Conductance [µS]</td> <td>Float</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1..2	Conductance [µS]	Float	4								
Register	Parameter	Type	Bytes																			
1..2	Conductance [µS]	Float	4																			
4024	r	3	3	-	-	Conductance <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Conductance [µS]</td> <td>Float</td> <td>4</td> </tr> <tr> <td>3 hi</td> <td>Measurement status</td> <td>HEX</td> <td>1</td> </tr> <tr> <td>3 lo</td> <td>Measurement counter</td> <td>UInt8</td> <td>1</td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1..2	Conductance [µS]	Float	4	3 hi	Measurement status	HEX	1	3 lo	Measurement counter	UInt8	1
Register	Parameter	Type	Bytes																			
1..2	Conductance [µS]	Float	4																			
3 hi	Measurement status	HEX	1																			
3 lo	Measurement counter	UInt8	1																			

Start register	Access	Quantity	Read Function	Write Function	Persistency	Command Description			
4030	r	2	3	-	-	Conductivity (without status)			
						Register	Parameter	Type	Bytes
						1..2	Conductivity [$\mu\text{S}/\text{cm}$]	Float	4
4030	r	3	3	-	-	Conductivity			
						Register	Parameter	Type	Bytes
						1..2	Conductivity [$\mu\text{S}/\text{cm}$]	Float	4
						3 hi	Measurement status	HEX	1
3 lo	Measurement counter	UInt8	1						
4036	r	2	3	-	-	Specific Resistance (without status)			
						Register	Parameter	Type	Bytes
						1..2	Specific Resistance [$\Omega\cdot\text{m}$]	Float	4
4036	r	3	3	-	-	Specific Resistance			
						Register	Parameter	Type	Bytes
						1..2	Specific Resistance [$\Omega\cdot\text{m}$]	Float	4
						3 hi	Measurement status	HEX	1
3 lo	Measurement counter	UInt8	1						

2.12 COND - Calibration

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Start register	Access	Quantity	Read Function	Write Function	Persistency	Command Description			
4404	r	4	3	-	-	Latest calibration			
						Register	Parameter	Type	Bytes
						1..2	Timestamp of latest calibration (seconds since 1.1.2000 00:00)	UInt32	4
3..4	Cell constant [1/cm]	Float	4						
4428	r	2	3	-	-	Installation factor			
						Register	Parameter	Type	Bytes
						1..2	Installation factor (KSLC5 only)	Float	4

Start register	Access	Quantity	Read Function	Write Function	Persistence	Command Description		
800	r	1	3	-	-	Read sensor action		
						<table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Sensor action status</td> <td>UInt16</td> <td>2</td> </tr> </tbody> </table> <p>0 = no active action, last action successful 254 = invalid action 255 = completed action failed other = number of pending action</p>	Register	Parameter
Register	Parameter	Type	Bytes					
1	Sensor action status	UInt16	2					
800	w	1	3	16	v	Submit sensor action		
						<table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Action code to be performed</td> <td>UInt16</td> <td>2</td> </tr> </tbody> </table> <p>4000 = data entry calibration 4001 = product calibration: step - snap sample value 4002 = product calibration: step - apply lab value 4006 = installation factor correction (KSLC5 only)</p>	Register	Parameter
Register	Parameter	Type	Bytes					
1	Action code to be performed	UInt16	2					
4508	rw	2	3	16	v	Data calibration: cell constant		
						<table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Cell constant [1/cm]</td> <td>Float</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter
Register	Parameter	Type	Bytes					
1..2	Cell constant [1/cm]	Float	4					
4528	rw	2	3	16	v	Data calibration: installation factor		
						<table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Installation factor (KSLC5 only)</td> <td>Float</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter
Register	Parameter	Type	Bytes					
1..2	Installation factor (KSLC5 only)	Float	4					
4520	r	2	3	-	-	Product calibration: sample value		
						<table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Sample value [...]</td> <td>Float</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter
Register	Parameter	Type	Bytes					
1..2	Sample value [...]	Float	4					
4524	rw	2	3	16	v	Product calibration: lab value		
						<table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Lab value [...]</td> <td>Float</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter
Register	Parameter	Type	Bytes					
1..2	Lab value [...]	Float	4					

2.13 COND - Sensor wear

-

Start register	Access	Quantity	Read Function	Write Function	Persistency	Command Description																								
4600	r	10	3	-	-	Sensor wear <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Operating time [h]</td> <td>Float</td> <td>4</td> </tr> <tr> <td>3..4</td> <td>Sensor wear [%]</td> <td>Float</td> <td>4</td> </tr> <tr> <td>5..6</td> <td>Autoclave count</td> <td>UInt32</td> <td>4</td> </tr> <tr> <td>7..8</td> <td>CIP cycles</td> <td>UInt32</td> <td>4</td> </tr> <tr> <td>9..10</td> <td>SIP cycles</td> <td>UInt32</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1..2	Operating time [h]	Float	4	3..4	Sensor wear [%]	Float	4	5..6	Autoclave count	UInt32	4	7..8	CIP cycles	UInt32	4	9..10	SIP cycles	UInt32	4
Register	Parameter	Type	Bytes																											
1..2	Operating time [h]	Float	4																											
3..4	Sensor wear [%]	Float	4																											
5..6	Autoclave count	UInt32	4																											
7..8	CIP cycles	UInt32	4																											
9..10	SIP cycles	UInt32	4																											

2.14 CONDI - Measurement Values

-

Start register	Access	Quantity	Read Function	Write Function	Persistency	Command Description																
5204	rw	2	3	16	v	Input: Installation factor <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Installation factor</td> <td>Float</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1..2	Installation factor	Float	4								
Register	Parameter	Type	Bytes																			
1..2	Installation factor	Float	4																			
5012	r	2	3	-	-	Temperature (without status) <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Temperature [°C]</td> <td>Float</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1..2	Temperature [°C]	Float	4								
Register	Parameter	Type	Bytes																			
1..2	Temperature [°C]	Float	4																			
5012	r	3	3	-	-	Temperature <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Temperature [°C]</td> <td>Float</td> <td>4</td> </tr> <tr> <td>3 hi</td> <td>Measurement status</td> <td>HEX</td> <td>1</td> </tr> <tr> <td>3 lo</td> <td>Measurement counter</td> <td>UInt8</td> <td>1</td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1..2	Temperature [°C]	Float	4	3 hi	Measurement status	HEX	1	3 lo	Measurement counter	UInt8	1
Register	Parameter	Type	Bytes																			
1..2	Temperature [°C]	Float	4																			
3 hi	Measurement status	HEX	1																			
3 lo	Measurement counter	UInt8	1																			
5024	r	2	3	-	-	Conductance (without status) <table border="1"> <thead> <tr> <th>Register</th> <th>Parameter</th> <th>Type</th> <th>Bytes</th> </tr> </thead> <tbody> <tr> <td>1..2</td> <td>Conductance [µS]</td> <td>Float</td> <td>4</td> </tr> </tbody> </table>	Register	Parameter	Type	Bytes	1..2	Conductance [µS]	Float	4								
Register	Parameter	Type	Bytes																			
1..2	Conductance [µS]	Float	4																			

Start register	Access	Quantity	Read Function	Write Function	Persistence	Command Description			
5024	r	3	3	-	-	Conductance			
						Register	Parameter	Type	Bytes
						1..2	Conductance [μS]	Float	4
						3 hi	Measurement status	HEX	1
						3 lo	Measurement counter	UInt8	1
5036	r	2	3	-	-	Conductivity (without status)			
						Register	Parameter	Type	Bytes
						1..2	Conductivity [$\mu\text{S/cm}$]	Float	4
5036	r	3	3	-	-	Conductivity			
						Register	Parameter	Type	Bytes
						1..2	Conductivity [$\mu\text{S/cm}$]	Float	4
						3 hi	Measurement status	HEX	1
						3 lo	Measurement counter	UInt8	1
5042	r	2	3	-	-	Specific Resistance (without status)			
						Register	Parameter	Type	Bytes
						1..2	Specific Resistance [$\Omega\cdot\text{m}$]	Float	4
5042	r	3	3	-	-	Specific Resistance			
						Register	Parameter	Type	Bytes
						1..2	Specific Resistance [$\Omega\cdot\text{m}$]	Float	4
						3 hi	Measurement status	HEX	1
						3 lo	Measurement counter	UInt8	1

2.15 CONDI - Calibration

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Start register	Access	Quantity	Read Function	Write Function	Persistence	Command Description			
5420	r	4	3	-	-	Latest zero calibration			
						Register	Parameter	Type	Bytes
						1..2	Resistance zero point [Ω]	Float	4
						3..4	Phase zero [$^{\circ}$]	Float	4
5404	r	4	3	-	-	Latest cell factor calibration			
						Register	Parameter	Type	Bytes
						1..2	Timestamp of latest calibration (seconds since 1.1.2000 00:00)	UInt32	4
						3..4	Cell constant [1/cm]	Float	4
5428	r	2	3	-	-	Installation factor			
						Register	Parameter	Type	Bytes
						1..2	Installation factor	Float	4
800	r	1	3	-	-	Sensor action status			
						Register	Parameter	Type	Bytes
						1	Sensor action status	UInt16	2
						0 = no active action, last action successful 254 = invalid action 255 = completed action failed other = number of pending action			
800	w	1	3	16	v	Run sensor action			
						Register	Parameter	Type	Bytes
						1	Action code to be performed	UInt16	2
						5000 = data entry calibration 5001 = product calibration: step - snap sample value 5002 = product calibration: step - apply lab value 5004 = zero point correction 5006 = installation factor correction			
5508	rw	2	3	16	v	Data calibration: cell constant			
						Register	Parameter	Type	Bytes
						1..2	Cell constant [1/cm]	Float	4
5528	rw	2	3	16	v	Data calibration: installation factor			
						Register	Parameter	Type	Bytes
						1..2	Installation factor	Float	4

Start register	Access	Quantity	Read Function	Write Function	Persistency	Command Description		
5520	r	2	3	-	-	Product calibration: sample value		
						Register Parameter	Type	Bytes
						1..2 Sample value [...]	Float	4
5524	rw	2	3	16	v	Product calibration: lab value		
						Register Parameter	Type	Bytes
						1..2 Lab value [...]	Float	4

2.16 CONDI - Sensor wear

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Start register	Access	Quantity	Read Function	Write Function	Persistency	Command Description		
5600	r	10	3	-	-	Sensor wear		
						Register Parameter	Type	Bytes
						1..2 Operating time [h]	Float	4
						3..4 Sensor wear [%]	Float	4
						5..6 Autoclave count	UInt32	4
						7..8 CIP cycles	UInt32	4
9..10 SIP cycles	UInt32	4						

END OF DOCUMENT
