

Instructions for Use of SE 680 (N/X) Digital Toroidal Conductivity Sensor



WARNING – Failure to observe this warning may result in serious injury.

The safety alert symbol on the nameplate means:

Read these instructions for use, observe the Specifications, and follow the Safety Instructions.

1 Safety Instructions

1.1 All Applications

Hazards due to pressure, temperature, aggressive media or explosive atmosphere are possible, depending on the location of use. Therefore, the installation, operation, and servicing of the sensor shall only be carried out by suitably trained personnel authorized by the operating company.

1.2 Hazardous Areas

Observe all applicable local codes and standards for the installation of electrical equipment in hazardous locations. For orientation, please refer to IEC 60079-14, EU directives 2014/34/EU and 1999/92/EC (ATEX), NFPA 70 (NEC), ANSI/ISA-RP12.06.01. The electrical and thermal parameters of the sensors must be adhered to.

2 Applications

The SE 680 conductivity sensor has a measuring range of 0 to 2000 mS/cm with a resolution of 2 μ S/cm.

The joint- and gap-free, sealless design and stain-resistant surface made of Virgin PEEK make the SE 680 a heavy-duty sensor. Inductive conductivity measurement prevents measurement errors due to polarization. Updated recommendations for use can be found at www.knick-international.com.

3 Calibration / Adjustment

Sensor in immersion fitting

Clean, rinse, and dry the sensor, then immerse it in the calibration solution.

Suitable calibration solution: KCl 0.1 mol/l (12.88 mS/cm). Ensure sufficient clearance from walls (> 3 cm). Observe the user manual of the instrument.

Sensor in flow-through fitting

Shut off the flow and remove the sensor. Immerse the sensor in the calibration solution. Ensure sufficient clearance from walls (> 3 cm).

Note: The geometry of the vessel or pipe can be taken into account by using an installation factor. In that case calibrate the cell factor under free field conditions. When you do not use the installation factor (= 1), the geometry of the vessel or pipe is taken into account by the cell factor. For calculating the conductivity, the product of cell factor and installation factor is used.

When using the ARF 210 / 215 flow-through fitting, use the corresponding calibration beaker. Then, the influence of the flow-through fitting will be taken into account by an appropriate cell factor.

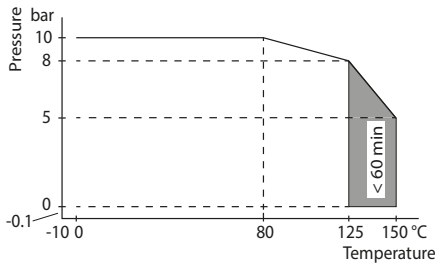
If the sensor is not supposed to be removed or cannot be removed, perform a product calibration.

Observe the user manual of the instrument.

4 Specifications

| | |
|-----------------------------------|------------------------------------------------------------------|
| Cell factor | c ≈ 5.0/cm |
| Installation factor | 1 (adjustable) |
| Measuring range | 0 ... 2000 mS/cm |
| Resolution | 2 μ S/cm |
| Error | ± 1 % meas. val. ± 0.002 mS/cm, ± 0.02 %/K |
| Temperature detector | Pt1000 |
| Response time | T ₉₀ approx. 30 s |
| Materials with process contact | Virgin PEEK, FDA type |
| Materials without process contact | PP-ESD |
| Process temperature | -10 ... 125 °C (see PT diagram) -10 ... 80 °C (KUN4U00M only) |
| Sterilizing | ≤ 5 bar / ≤ 150 °C / ≤ 60 min |
| Ambient temperature | -20 ... 60 °C |
| P _{rel} | -0.1 ... 10 bar |

Pressure-Temperature Relationship



Electrical Connection M12 plug, 4-pin
Cable length max. 100 m

Certificates FDA CFR 177.2415

5 Accessories

| | | |
|-------------|----------------------------------------------------------------------|------|
| Cable types | CA/M12-005NA | 5 m |
| | CA/M12-010NA | 10 m |
| | CA/M12-020NA | 20 m |
| | Cable with 4 wires and shield; M12 socket acc. to IEC 61076-2-101 | |

Wire assignment

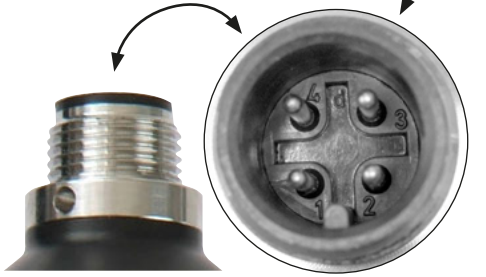
(Type CA/M12-xxxNA cable):

| Wire color | Connection | Number |
|--------------------|--------------------|------------|
| Brown | Power supply +3 V | 1 |
| Green | RS-485 A | 4 |
| Yellow | RS-485 B | 2 |
| White | Power supply - GND | 3 |
| Transparent Shield | | 5 (thread) |

Contact assignment

M12 connector (plug-in):

| Number |
|--------|
| 4 |
| 3 |
| 1 |
| 5 |
| 2 |



6 Disposal

Observe the applicable local or national regulations concerning the disposal of "waste electrical and electronic equipment".

Knick ➤

Manual SE 680 (N/X)

Sample Rating Plate



The orientation symbol shows the position of the sensor bore.

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Germany
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Web: www.knick-international.com

7 Hazardous Areas: Electrical and Thermal Parameters

Certificate Number:

TÜV 15 ATEX 154534 X
IECEx TUN 15.0026 X

Marking

Ⓜ II 1 G
Ex ia IIC T6/T4/T3 Ga

Electrical Parameters

Sensor circuit in type of protection "Intrinsic Safety" Ex ia IIC, with the following maximum values:

| | |
|--------------------------------------|-----------------------|
| V_i | 5.1 V |
| I_i | 130 mA |
| P_i | 166 mW |
| Effective internal capacitance C_i | $\leq 55 \mu\text{F}$ |
| Effective internal inductance L_i | negligibly small |

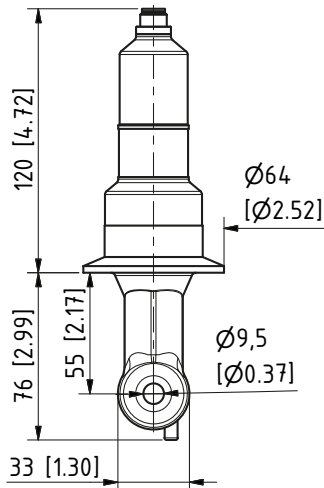
Thermal Parameters

| Temperature class | Ambient temperature range | Permissible process temperature |
|-------------------|------------------------------------------------------|---------------------------------|
| T6 | $-20^\circ\text{C} \leq T_a \leq +75^\circ\text{C}$ | 75 °C |
| T4 | $-20^\circ\text{C} \leq T_a \leq +125^\circ\text{C}$ | 125 °C |
| T3 | $-20^\circ\text{C} \leq T_a \leq +150^\circ\text{C}$ | 150 °C |

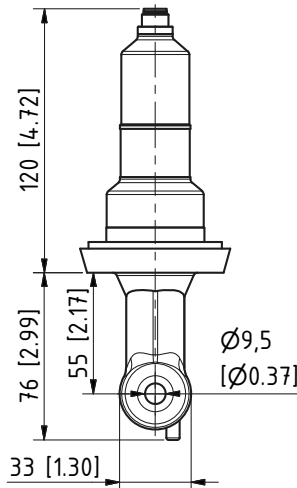
Special conditions:

The cable and the sensor shall only be used within their specified ambient temperature range.
They have to be protected from electrostatic charging if installed in a hazardous area.
The sensor shall only be used in liquid media with a conductivity $\geq 10 \text{ nS/cm}$.

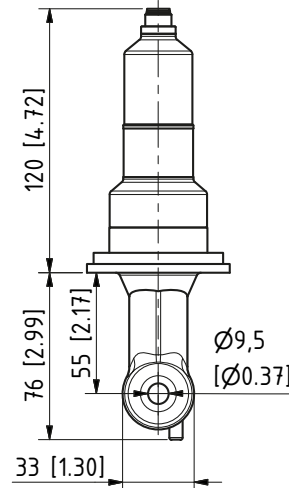
8 Dimension Drawings / Process Connections / Order References



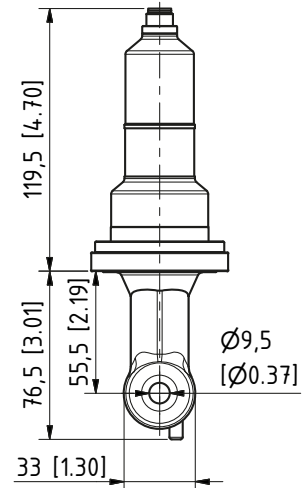
Clamp 2" (ISO 2852)
DN 50 (DIN 32676)
SE680(N/X)-J2N4U00M



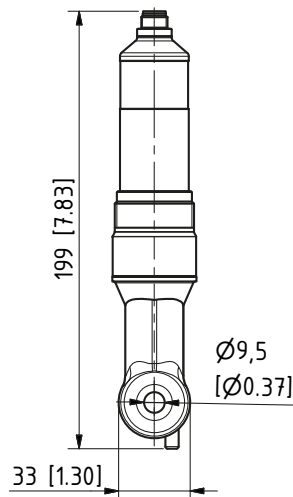
Dairy pipe DN 50
SE680(N/X)-C1N4U00M



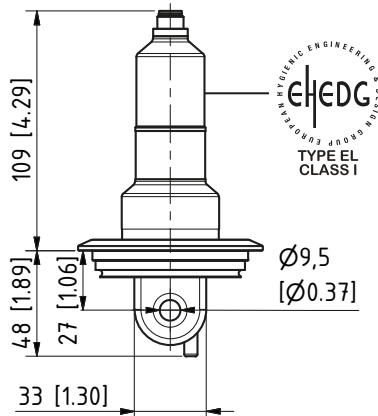
SMS 2"
SE680(N/X)-M2N4U00M



for ARF 210/215
SE680(N/X)-K8N4U00M



for ARD 75
SE680(N/X)-KUN4U00M



Varivent DN 50 or larger
SE680(N/X)-V1N4U00M



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