Process Analytics

Fittings and Controllers





Ceramat WA 153

Retractable fitting with ceramic sealing for extreme conditions

The Ceramat WA 153 retractable fitting enables the reliable, automatic cleaning and calibration of 12 mm sensors without process interruption, ensuring reliable process management. Thanks to their indestructible ceramic sealing to the process, Ceramat retractable fittings are suitable for particularly complex measuring tasks for a wide range of applications in which conventional fittings typically fail. And the special design accommodates the use of optical probes. The sensor receives a steady stream of data since measurement is no longer affected by conventional immersion tube design.

Applications

Highly corrosive processes (chlorine production, phosgenation) and processes with depositing, abrasive and incrusting solids. Flue gas desulfurization, gas scrubbers, sugar production, dyes and pigment synthesis, special incrusting industrial wastewaters.

Facts and Features

- For extreme conditions
- Ceramic sealing to the process:
 - Extremely high hardness (Mohs hardness 9) prevents sealing surface wear in abrasive media.
 - · Virtually wear-resistant
 - High, permanent tightness due to lapped and polished sealing surfaces
 - · High mechanical strength
 - · High temperature stability
 - High chemical resistance
 - Sterilizable
- Plug & play for all process media thanks to central multiplug
- Contamination-resistant design with smooth surfaces
- All maintenance work possible on site
- Drive easy to replace under process conditions
- Cyclone rinsing for optimum cleaning effect
- Cavity rinsing for accurate measured values and improved hygiene
- Sensor dismount guard in conjunction with Uniclean 900/ Unical 9000
- Superior sensor immersion depth
- Standard sensor length (225 mm)
- Special version for electrodes with pressurizable liquid electrolyte (for 250 mm sensors with electrolyte reservoir)
- Wetted outer body made of stainless steel 1.4404, PEEK, Hastelloy C22 or titanium
- Special designs for optical probes:
 - Torsion prevention for fiber optic cable thanks to special rotary fitting
 - Bracket for holding the corrugated conduit that contains the fiber optic cables



Product Range

Basic Unit	WA 153-																	
Explosion protection	ATEX Zone 0 Without	X N																
Sensor	Sensor, Ø 12 mm, with PG 13.5 pH sensor, Ø 12 mm, pressurized Optical sensor, Ø ½" (12.7 mm) Optical sensor, Ø 12 mm		0 1 2 3															
Gasket material	FKM EPDM EPDM - FDA FKM - FDA FFKM - FDA FFKM			A B E F H K														
Sensor protection tube	Hastelloy C22 PEEK 1.4404 Titanium				B E H T													
Sensor socket	Hastelloy C 22, without protection Hastelloy C 22, short protection 1.4404, without protection 1.4404, short protection 1.4404, long protection 1.4404, full protection PEEK, without protection Titanium, without protection Titanium, short protection					B B H H H H T T	0 1 0 1 2 3 0 0											
Scraper for sensor socket	Without PEEK, natural							0										
Immersion depth	Special immersion depth 23-104 mm (1 mm ir Immersion depth 105 mm (max.)	creme	ent	s)					0	0	0 5							
Fitting material, wetted	Hastelloy C22 1.4404 Titanium											B H T						
Process connection	Flange, loose, 1.4571, PN10/16, DN 50 Flange, loose, 1.4571, PN10/16, DN 65 Flange, loose, 1.4571, PN10/16, DN 80 Flange, loose, 1.4571, PN10/16, DN 100 Flange, loose, 1.4571, PN40, DN 50 Flange, loose, 1.4571, PN40, DN 65 Flange, loose, 1.4571, PN40, DN 80 Flange, loose, 1.4571, PN40, DN 100												B B B E E E	1 2 3 4 1 2 3 4				
	Dairy pipe DN 50 Dairy pipe DN 65 Dairy pipe DN 80												C C	1 2 3				
	Flange, loose, ANSI 316, 150 lbs, 2" Flange, loose, ANSI 316, 150 lbs, 3"												D D	1 3				
	Clamp 2.5″ BioControl, 1.4404, DN 65 Varivent, 1.4404 (≥ DN 50)												L V	3 2 1				
Probe guard	Without With, version 1														0			
Special version	Without Inlet and outlet made of 1.4404															0	0	0 K

Further configurations of these options may be available on request.

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Specifications

Permissible process temperature	During movement	5 120 °C, briefly (30 min.) 140 °C						
Permissible process pressure	During movement	10 bar (at 0 140 °C)						
	Static in service position	16 bar (at 0 40 °C)						
Ambient temperature	-10 70 °C							
Protection	IP 66							
Permissible pressure for probe control	4 7 bar							
Immersion depth	Approx. 135 mm, depending on process connection							
Process connection	Flanges DN 50/DN 65/DN 80/DN 100	Flanges ANSI 2", 2 ½", 3", 3½", 4"						
	Dairy-pipe screw joint DN 50/DN 65/DN 80/DN 100							
	Clamp 2.5"	BioControl, 1.4404, DN 65						
	Varivent, 1.4404 (≥ DN 50)							
Outlet	Connection for hose nipple with coupling nut (Unical 9000/Uniclean 900) Internal shut-off by ceramic disks							
Inlet	Connection for multi-plug connection Unio	cal/Uniclean						
Sensors	With solid electrolyte	Ø 12 mm, length 225 mm with temperature detector, thread PG 13.5						
Special functions	Rinsing interior cavities							
	with liquid electrolyte	Ø 12 mm, length 250 mm with temp detecto						
	Optical sensors	Ø 12 mm, Ø 12.7 mm (½")						
Process connections	See product code							
Connections	Outlet	Socket for Unical media hose						
	For pressurized sensors	Hose connection NW 6 Pressure in sensor chamber 0.5 1 bar above process pressure (max. 7 bar)						
	For compressed air, rinse and calibration media (control air for retractable fitting)	for Unical multiplug						
Limit switch	Contactless electrical limit position control Uniclean 900 or standard media interface Z	-						
Immersion depths / Dimensions	See dimension drawings							
Wetted materials	See product code							
Certificates	Inspection Certificate 3.1 (optional) ATEX II 1 GD c II							



Design Examples

Sensor with solid electrolyte, 225 mm



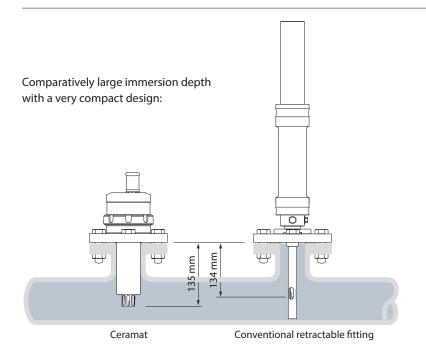
Sensor with liquid electrolyte, pressurizable, 250 mm



Optical probe Ø 12 mm or Ø 12.7 mm



Immersion Depth



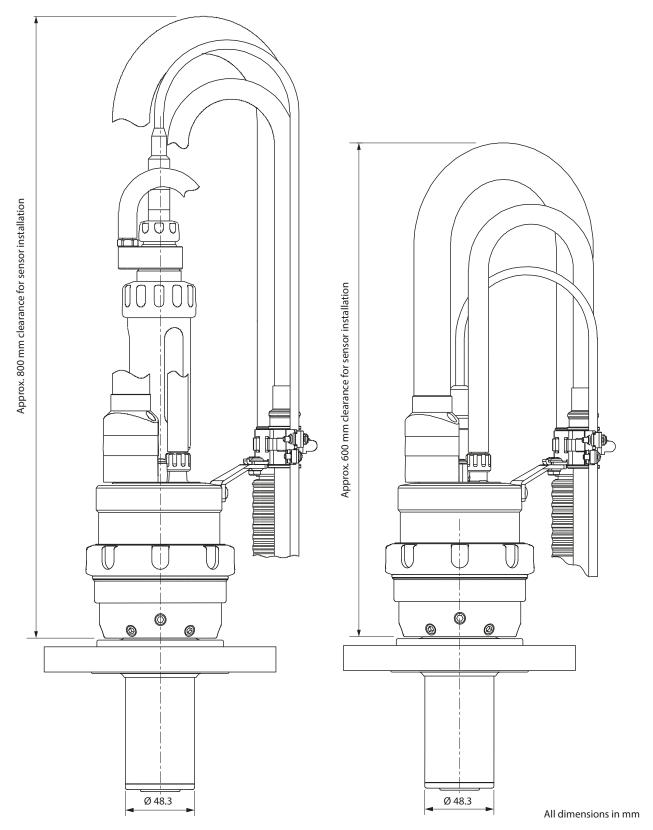
Knick >

Fittings and Controllers

Dimension Drawings

Ceramat WA 153 for sensors with liquid electrolyte

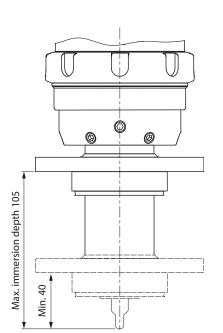
Ceramat WA 153 for sensors with solid electrolyte



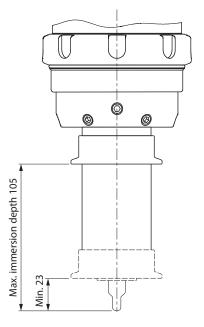


Process Connection Design Examples

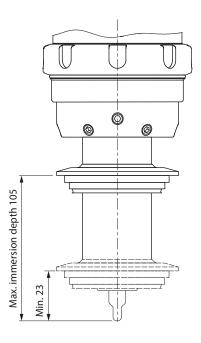
BioControl process connection



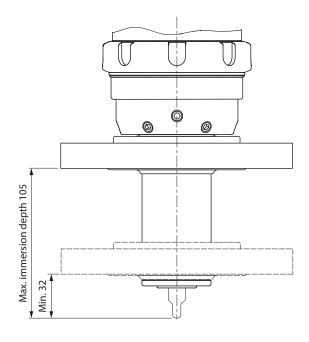
Tri-Clamp process connection



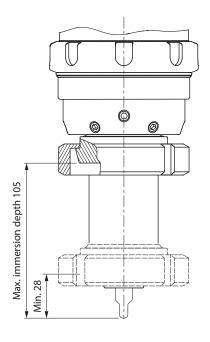
Varivent process connection



Flange process connection



Dairy pipe process connection



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Accessories for Ceramat WA 153

		Order no.
Mounting wrench fo	or Ceramat	ZU 0648
Sensor mounting wr	rench, 19 mm	ZU 0647
Standard media (SM)) interface, PP/FKM	ZU 0631
Standard media (SM)) interface, PEEK/FKM	ZU 0631/PEEK-FKM
Standard media (SM)) interface, PEEK/EPDM	ZU 0631/PEEK-EPDM
Standard media (SM)) interface, PEEK/FFKM	ZU 0631/PEEK-FFKM
Pneumatically opera	ated manual control valve	ZU 0646
Pneumatically contro	olled 3/8" valve for additional medium	ZU 0669
Adapter for addition	al medium, PEEK/FKM	ZU 0654/1
Adapter for addition	nal medium, PEEK/EPDM	ZU 0654/2
Adapter for addition	nal medium, PEEK/FFKM	ZU 0654/3
Adapter for addition	nal medium, steel 1.4571/FKM	ZU 0655/1
Adapter for addition	nal medium, steel 1.4571/EPDM	ZU 0655/2
Adapter for addition	ZU 0655/3	
Air supply for pressu	ZU 0670/1	
Air supply for pressu	ZU 0670/2	
Hose, 20 m (extension	on for ZU 0670)	ZU 0713
Outlet hose	3.5 m	ZU 0889
	10 m	ZU 0889-010
Gaskets for Ceramat	WA 153	On request
Sensor sockets for Co	On request	
Inspection Certificate	ZU 0268/WA15n	



Check Valve for Ceramat WA 153

		RV01-				
,	Stainless steel 1.4404		Н			
	PEEK		E			
Gasket material	FKM			Α		
	EPDM			В		
	FFKM			c		
	FKM FDA			F		
	EPDM FDA			E		
	FFKM FDA			Н		
Inlet connection, female thread	G1/4				4	
	G1/8				8	
Outlet connection, male thread	G1/4					4
	G1/8					8