Process Analytics



Sensors

SE740 Optical Oxygen Sensor

Optical oxygen measurement based on fluorescence quenching technology

Flow-independent optical oxygen sensor with fast response. Ideal for measurements in demanding hygienic environments. Steam-sterilizable, autoclavable, and CIP-capable.

Applications

Food, pharmaceutics, fermentation, and process

Facts and Features

- Flow-independent measuring principle
- No polarization required
- Replaceable sensor cap
- Integrated wear monitoring
- Stainless steel 1.4435
 Inspection Certificate 3.1,
- Ra < 0.4 μ m
- FDA compliant materials
- Digital communication

Specifications

Measuring range:	DO: 4 ppb 25 ppm
	pO2: 0.1 600 mbar
Response time at 25 °C	98 % full scale < 30 s
$(air -> N_2):$	
Drift at 25 °C and constant conditions:	< 1 % per week
Pressure range P _{rel} :	–1 +12 bar
Max. CO ₂ partial pressure:	12 bar
Temperature range:	–10 +140 °C (steam sterilization)
	Oxygen measurements: 0 +85 °C
Process-wetted sensor parts:	stainless steel 1.4435, silicone FDA, EPDM FDA
Surface roughness of steel body:	Ra < 0.4 μm (N5)
Temperature detector:	yes, for temperature compensation
Process adaptation:	PG 13.5
Sensor connector:	M12 (8 pins)

Dimension Drawing





Oxygen Measurement

Product Range

Sensor		Length	Order No.
SE740 optical oxygen sensor		120 mm	SE740/1
		215 mm	SE740/2
		325 mm	SE740/3
		425 mm	SE740/4
Cable		Length	Order No.
M12 cable*	8 pins	5 m	CA/M12-005N485
		10 m	CA/M12-010N485
M12 extension cord	8 pins	10 m	CA/M12-010M12-8
Accessories			Order No.

Sensor cap, silicone		ZU0914
Sensor cap, PTFE		ZU0914/PTFE
Zero oxygen solution	6 ampoules	ZU0919

* Greater lengths on request